# CD28/CD3 T CELL ACTIVATION/EXPANSION BEADS OPTIMIZED FOR CAR-T MANUFACTURING

PM-CAR2002-2ML -2002-10ML



The purpose of this product is to activate and expand human T cells: CD4<sup>+</sup>, CD8<sup>+</sup> T cells, antigen specific T cells or polyclonal T cells using Promab's CD3/CD28 Macrobeads<sup>™</sup>.

#### MATERIALS AND PRINCIPLE OF T CELL ACTIVATION/EXPANSION KIT

Macrobeads<sup>TM</sup> Human T-Activator CD3/CD28 are uniform 3.0 μm magnetic polymer beads coated with an optimized mixture of monoclonal antibodies against the CD3 and CD28 cell surface molecules of human T cells (*Figure 1*). The CD3 antibody is specific for the epsilon chain of human CD3, which is a subunit of the TCR complex. The CD28 antibody is specific for the human CD28 co-stimulatory molecule, which is the receptor for CD80 (B7-1) and CD86 (B7-2). Both antibodies are mouse anti-human IgGs coupled to the same bead, mimicking in vivo stimulation by Antigen Presenting Cells (Dendritic Cells) (*Figure 1*). Both the bead size and the covalent antibody coupling technology are critical parameters to allow the simultaneous presentation of optimal stimulatory signals to the T cells in culture, thus allowing their full activation and expansion.

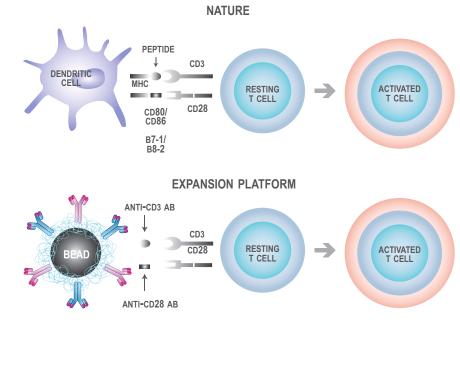


Figure 1. Activation of T cells in Nature and in Expansion Platforms



# CD28/CD3 T CELL **ACTIVATION/EXPANSION BEADS** OPTIMIZED FOR CAR-T MANUFACTURING

PM-CAR2002-2ML -2002-10ML



#### **APPLICATIONS**

The activated T cells can be analyzed after activation (for transfection/ transduction or for other biochemical assays: genomics, proteomics, and T cell functional immunology assays). T cells can be cultured to differentiate into T helper cell subsets, T cell proliferation/expansion of Ag-specific or polyclonal T cells.

#### **ADDITIONAL MATERIALS REQUIRED**

- - Phosphate buffered saline with 0.1% bovine serum albumin and 2 mM EDTA, pH 7.4 (PBS w/0.1% BSA).
- 2. Centrifuge.
- 3. Culture medium:

Advanced RPMI Medium 1640 with 2 mM L-Glutamin, 10% FCS/ FBS and 100 U/ml penicillin/streptomycin or OpTmizer™ T Cell Expansion SFM with 100 U/ml penicillin/streptomycin, or another equivalent culture medium.

- 4. Recombinant human IL-2.
- 5. Heat inactivated Fetal Calf Serum (FCS).
- 6. Flat bottom tissue culture plates or tissue culture flasks.
- 7. Humidified CO<sub>2</sub> incubator.

## **RECOMMENDATIONS**

- 1. Resuspend the Macrobeads<sup>™</sup> in the vial carefully before use, i.e. vortex for >30 sec., or rotate for 5 minutes.
- 2. Never use less than the recommended volume of Macrobeads™.
- 3. Carefully follow the recommended pipetting volumes.
- 4. Avoid air bubbles during pipetting.
- 5. Prior to flow cytometric analysis, Macrobeads™ and bead-bound cells should be removed. Upon activation and for 2-3 days thereafter, some cells will bind strongly to the beads. Resuspend the bead/cell suspen sion thoroughly by pipetting to increase cell recovery, separate on a magnet (after transfer to a suitable tube) and collect supernatant con taining the T cells. The bead-bound cell fraction can be cultured over night and the above process repeated to increase T cell recovery. When using cells for proteomics or genomics studies, lyse the cells prior to bead removal.
- 6. Follow the procedure described in the respective package insert.
- 7. Prepare cell culture medium.





# CD28/CD3 T CELL ACTIVATION/EXPANSION BEADS

PM-CAR2002-2ML -2002-10ML





#### WASHING OF MACROBEADSTM BEFORE USE

Washing of Macrobeads™ before use

- 1. Resuspend the MacrobeadsTM in the vial (i.e. vortex for >30 sec, or tilt and rotate for 5 min).
- 2. Transfer the desired volume of Macrobeads™ to a tube.
- 3. Add an equal volume of buffer, or at least 1 mL, and mix (vortex for 5 sec, or keep on a roller for at least 5 min).
- 4. Centriguge at 300xg for 1 min.
- 5. Aspirate supernatant completely. Resuspend the washed Macrobeads<sup>TM</sup> in thesame volume of culture medium as the initial volume of Macrobeads<sup>TM</sup> taken from the vial.

## **ACTIVATE HUMAN T CELLS**

- 1. Start with  $1 \times 10^6$  purified T cells in 1–2 mL medium in a 24-well tissue culture plate.
- 2. Add 25 µL pre-washed and resuspended Macrobeads<sup>™</sup> (*Table 1, below*).
- 3. Incubate in a humidified CO<sub>2</sub> incubator at 37°C, according to your specific experimental requirements.
- 4. Harvest the activated T cells and use directly for further analysis.
- 5. For flow cytometry analyses, remove the beads prior to staining. Place the tube on a magnet for 1–2 min to separate the beads from the solution. Transfer the supernatant containing the cells to a new tube.

#### **EXPAND HUMAN T CELLS**

- 1. Start with 1–1.5  $\times$  10<sup>6</sup> purified T cells/mL in a culture medium in a suitable tissue culture plate or tissue culture flask.
- 2. Add Macrobeads<sup>™</sup> at a bead-to-cell ratio of 1:1 (*see Table 1*).
- 3. Add 300 U/mL rIL-2. Store at 2-8°C.
- 4. Incubate in a humidified CO<sub>2</sub> incubator at 37°C, according to experimental needs.
- 5. Examine cultures daily, noting cell size and shape. Cell shrinking and reduced proliferation are typically observed in exhausted cell cultures.
- 6. Count the cells at least twice weekly after thorough resuspension.
- 7. When the cell density exceeds  $2.5 \times 10^6$  cells/mL or when the medium turns yellow, split cultures back to a density of  $0.5-1 \times 10^6$  cells/mL in culture medium containing 300 U/mL rIL-2.

# CD28/CD3 T CELL **ACTIVATION/EXPANSION BEADS**

PM-CAR2002-2ML -2002-10ML





#### **RESTIMULATION**

Cell cultures showing signs of exhaustion (typically at day 7–10 of expansion) can be restimulated several times by adding fresh Macrobeads<sup>™</sup> and rIL-2. The CD8+ T cells remain cytotoxic after repeated restimulations. Restimulation is typically necessary when cell shrinking and a reduced rate of proliferation are observed.

Guidelines for restimulation are provided in Table 2. Optimize for your particular application. Do not use an excess volume of Macrobeads™.

- 1. Prior to restimulation, remove the used Macrobeads™ by transferring the cells to a suitable tube.
- 2. Place the tube in the magnet for 1–2 min.
- 3. Transfer the supernatant containing the cells to a new tube.
- 4. Split the cultures back to a density of  $0.5-1 \times 10^6$  cells/mL in culture medium containing 300 U/mL rIL-2 and repeat the Expand procedure.

Table1. Volume recommendations for bead-to-cell ratio = 1:1

Type Of Culture Plate/Flask	24-Well Plate	175 cm² Tissue Culture Flask
Cell concentration	1X10 <sup>6</sup> T Cells/Well	50X106 T Cells/Flask
Macrobeads™	25 μL	1,250 µL
rIL-2	300 U/mL	300 U/mL
Seeding volume (Medium)	1-2 mL	50-100mL

Table2. Restimulation guidelines for anti-CD3/CD28-expanded cultures

Specifications	1 X 10 <sup>6</sup> T Cells	
Cell type	Subsequent restimulations*	
CD4+ (polyclonal)	8-11 day intervals	
CD8+ (polyclonal)	7-10 day intervals	
T cells	10-12 day intervals*	

<sup>\*</sup> Establish optimal times for your particular cells. Note that these are only generic guidelines.

CD28/CD3 Cell Activation/Expansion Beads price			
2 mL	\$499	PM-CAR2002-2ML	
10 mL	\$1,400	PM-CAR2002-10ML	

**Products and Services** 



# DATA

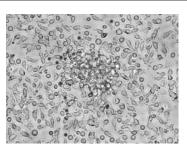


Figure 2. Morphology of Activated and expanded T cells stimulated with CD28/CD3 beads.

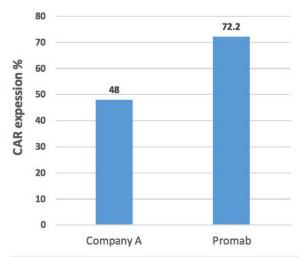


Figure 3. Transduction efficiency of CAR-T cells expanded with Company A and Promab's CD28/CD3 beads. CAR-T cells had >70% transduction efficiency when expanded with Promab's beads as detected by flow cytometry after staining cells with FAB antibody.

#### Ratio of Effector CAR-T cells: Ovarian Cancer Target Cells=10:1

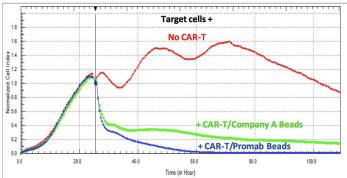


Figure 4. Real-time Cytotoxicity Assay (RTCA) with Promab and Company A beads. CAR-T cells expanded with Promab's beads had higher cytotoxic activity.